

NREL CSP Facilities and Capabilities Overview

Mark Mehos HelioCon Seminar Series January 12, 2022

Discussion

- Brief NREL/Solar Overview
- NREL CSP Facilities and Capabilities
- Related Research (past and present)
- Related Literature (for reference)

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NREL at-a-Glance

Workforce, including

2,926

219 postdoctoral researchers60 graduate students81 undergraduate students

World-Class

uiiiliili

facilities, renowned technology experts

Partnerships

More than

900

with industry, academia, and government

Campus

operates as a living laboratory

NREL Science Drives Innovation





Areas of research include concentrating solar power, photovoltaics, grid integration, and market analysis.

Together, these areas will enable reliable, low-cost solar energy at scale—on the grid and beyond the grid.

Research Challenges

- Integrate large amounts of solar energy into the power grid while maintaining security and reliability, and enhancing resilience
- Improve the efficiency, lifetimes, and manufacturability of photovoltaic materials
- Develop technologies for a third generation of concentrating solar power plants to further reduce costs and improve thermal storage capabilities
- Capture surplus solar energy to provide heat and produce fuels and clean water
- Create flexible, highly efficient solar cells that can make low-cost power available without wires anywhere the sun shines
- Make solar an even better investment through work on bankability, reliability, and recyclability



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A Pathway to 5 Cents per KWh for Baseload CSP from Materials to Grid



*Assumes a gross to net conversion factor of 0.9



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Thermal Systems Research at NREL

Current Research

CSP/CST

Solar and Hybrid Systems Optimization

Thermal Energy Storage

Solar Thermal Fuels

- Next Generation Concentrating Solar Power (CSP) systems
- Concentrating Solar Thermal (CST) for industrial process heat
- CSP-TES/PV-Batt hybrid systems optimization and operation
- Optimized design and dispatch of hybrid utilityscale generation

- Pumped thermal energy storage, Electric thermal energy storage
- "Low" temperature molten salt storage systems
- High-temperature particle storage systems

- Solar thermochemical hydrogen (STCH)
- High-temperature
 electrolysis



Dedicated CSP R&D and Support Facilities at NREL South Table Mountain and Field Test Laboratory

High Flux Solar Furnace



Advanced Optical Material Laboratories (AOM) - Weatherability



Ci5000 Weatherometer Xenon arc lamp exposure chamber-2 Suns, 60°C, 60 %RH

Advanced Optical Material Laboratory (AOM)

- The advanced optical materials laboratories (three labs located at NREL's FTLB) support developing and testing optical materials used in renewable energy and energy efficiency systems (e.g. CSP, PV & Electrochromic window development).
- Reliability exposure chambers and equipment simulate a variety of conditions, including sunlight, various temperature and humidity levels, rain, freeze/thaw, hail, and salt spray.



XR260 Weatherometer integrates the recent developments in environmental chamber and xenon solar simulation technology. The XR260 is capable of testing modules up to 1.9 meters by 1.4 meters.

Accelerated Weathering Systems:

- Ci5000s
- UAWS
- Tenney
- BlueM
- XR260
- Scrub Testers



Solar Simulator -Abet Technologies Model 11048-1 3 kW multi-sun UV solar simulator, customer reconfigurable to a full spectrum 2 suns 300x300 mm field simulator.

Advanced Optical Material Laboratories (AOM) - Characterization



LAMBDA 1050 – A UV/Vis system designed for analysis of coatings, high performance glass, solar, and advanced materials and components.

Advanced Optical Material Laboratory (AOM)

 The laboratory tools and instruments that allow measurement of optical properties (reflectance, absorptance, transmittance) and performance measure a wide range of feature sizes (from nanometers to meters) and sample sizes (from millimeters to tens of meters) traceable to the National Institute of Standards and Technology.

Optical Characterization Tools:

- Lambda 1050
- Specular Reflectometers (D&S)
- Portable Reflectometers (SOC)
- FTIR + SOC 100 HDR



AOM Laboratory Instrument Inventory

Equipment Name	Manufacturer and Model #	Equipment Function	Equipment capabilities
Blue M Large	Thermal Product Solutions	Oven	Dark 85°C and 85%RH 65°C and 65%RH 65°C and 85%RH
Blue M Small	Thermal Product Solutions	Enviromental Chamber	
Ci5000 (5 units)	Atlas	Enviromental Chamber	10%-95% Relative Humidity in light cycles Light output up to 2 suns See filter options to choose spectrum options
L1050	Perkin Elmer	Spectrophotometer	
D&S (2 units)	Devices & Services	Specular Reflectometer	7mr, 15mr, 25mr at 660nm
XR260	Atlas	Enviromental Chamber	4 Xe Lamps producing 1 sun output 4 ft. x 6 ft. Test Plane 0%-90% Relative Humidity -10°C to 110°C with light exposure -40°C to 110°C Dark
ET100	Surface Optics Corporation	Portable Emissometer	Emmitance
FTIR	Thermo Fisher	FTIR	
SOC 410-Solar	Surface Optics Corporation	Portable Spectrophotometer	Hemispherical reflectance at 7 wavelength bands
Small Solar Simulator	ORIEL Corporation	Enviromental Chamber	Xe lamp filtered from 300-500nm NREL built chambers can add low and high temperature and low and high relative humidity exposure

AOM Laboratory Instrument Inventory

Equipment Name	Manufacturer and Model #	Equipment Function	Equipment capabilities
Medium Solar Simulator	ABET Technologies	Enviromental Chamber	Xe lamp filtered from 300-500nm NREL built chambers can add low and high temperature and low and high relative humidity exposure
Sun 2000 (Large Solar Simulator)	ABET Technologies	Enviromental Chamber	Xe lamp filtered from 300-500nm NREL built chambers can add low and high temperature and low and high relative humidity exposure
Goniometer	ramé-hart	Contact Angle Goniometer	
Salt Spray	Atlas	Enviromental Chamber	
Vacuum Oven	Georgia Oven Company	Oven	Temperature <650°C Vacuum >1 x 10 ⁻⁴ mtorr
Tenney	Thermal Product Solutions	Enviromental Chamber	20%-98% relative humidity (at sea level and 24°C) -73°C - +200°C, ±0.3°C
Ovens (Multiple)	Various	Oven	The Optical Materials lab has 5 dedicated ovens/furnaces
Emmaqua	Atlas	Accelerated Outdoor Weathering	
Ultra Accelerated Weather System (UAWS)	NREL	Accelerated Outdoor Weathering	Cooled samples are exposed to natural sunlight concentrated 100 times below 500 nm
Scrub Abrasion	ВҮК	Abrasion Testing	Brush scrub system using brushes of various materials Tests can be run with or without dust
Tabor Abrader	Taber Industries	Abrasion Testing	Abrasion wheels in multiple materials of varying abrasive qualities available

South Table Mountain Site



Ultra-Accelerated Weathering System (UAWS)

Ultra-Accelerated Weathering System (UAWS)

- Specimens can be exposed under ultra-high irradiance with ultra-high fidelity to natural sunlight spectral power distribution (SPD) and without the specimens melting or burning (thermal oxidation).
- The equipment is unique in its ability to concentrate the UV. NREL has one of only three existing UAWS in the world.

Current/Potential Customers: CSP developers, solar field providers, mirror providers. Previously was used for UV coating development, mirrors, thin films, and several outside specialized paint manufacturers.





High Flux Solar Furnace (HFSF)

NREL's HFSF

- Research for components used in concentrating solar power systems such as receivers, collectors, and reflector materials
- Design-point or high-flux conditions for on-sun functional component performance, material testing of hightemperature materials, solar thermochemical hydrogen production, perovskites, and solar-selective coatings.



Current/Potential Customers: The HFSF is a National Laboratory User Facility and is available to assist with research for Universities, Businesses, National Laboratories, Department of Energy, Department of Defense, solar companies (US & Abroad), space agencies, CSP (component, small scale/prototype receivers), hydrogen production, durability research (materials, components), biomass production & CPV. NREL's HFSF is a 10 kW optical furnace for testing of high temperature processes or applications requiring high heating rates or solar concentration.

The HFSF can produce peak solar flux of 250 W/cm² or 2500 suns with primary concentrator and higher fluxes with secondary concentrators.

Key components:

- Heliostat
 - 31.8 m²
- Primary Concentrator
 - 25 hexagonal facets
 - 100 x concentration/facet
- Laboratory research area
 - Programmable XYZ table
 - Extensive data acquisition
 - Reconfigurable for variety of research
 - Adjustable flux levels



Flux Distribution at focal point.



New Absorber Accelerated Aging Test Apparatus with Multiple Stress Factors



Coating parameters

- ✓ Optical Absorptivity
- ✓ Optical Emissivity
- ✓ Oxidation rate
- ✓ Corrosion rate
- ✓ Coating Adhesion
- ✓ Cracking density
- ✓ Coating thickness





Dedicated CSP R&D and Support Facilities at NREL **Energy Systems Integration Facility**

Collector Characterization Laboratory



Optical Characterization Laboratory

Optical Characterization Lab (OCL)

 OCL's capabilities allows solar mirror developers and solar power plant developers, operators, and other stakeholders to ensure qualities of solar collectors in the laboratory and in-situ conditions.

Current/Potential Customers: Mirror developers, CSP solar collector developers, CSP power plant owners, CSP service providers in solar field performance assessment.



Large Area Environmental Test Chamber

Sandia SOFAST NREL NIO-a



Anticipated New CSP R&D and Support Facilities

NREL Flatirons Campus



To be developed under HelioCon:

- Indoor opto-mechanical Load Testing
- Optical characterization of in-situ heliostats
- Wind-load testing of insitu heliostats



Existing wind turbine static and dynamic blade test facility

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Sampling of Relevant Past and Current Research Projects

- Accelerated reflector aging using Xenon-Arc Lamp Exposure (XALE)
- Distant Observer (DO)
- Non-Intrusive Optical Technology (NIO)
- Heliostat Aimpoint and Layout Optimization Software (HALOS)
- Wind-loading on CSP collectors
- CSP Best Practices
- Leveraging PV Research at NREL

XALE Accelerated reflector aging using <u>X</u>enon-<u>A</u>rc <u>Lamp</u> <u>Exposure</u>

Objective:

Contact Guangdong.Zhu@nrel.gov

Develop a test and measurement guideline for accelerated reflector aging tests using a xenon arc lamp equipped weatherometer. Use the results to calculate degradation rates for various accelerated environmental conditions.

Step 1:

Initial Characterization Take reflectance data on unexposed samples

Step 2:

Exposure Place samples in arc-lamp weatherometer for specified time, temperature, humidity, and irradiance parameters

Step 3: *Final characterization* Repeat measurements from step 1 for comparison

Step 4:

Analysis Compute degradation over time for associated weathering conditions



Surface Optics Corporation 410-Solar Rapid hemispherical and specular reflectance data – used for assessing surface uniformity and field measurements



ATLAS *Ci-5000 Weatherometer* Xenon-arc lamp equipped weatherometer with controls for humidity, temperature, and solar irradiance.



PerkinElmer Lamda 1050 Spectrophotometer Bench-mounted, high-fidelity hemispherical reflectance measurements at 5 nm resolution over the entire solar spectrum



Devices and Services 15R-RGB Spectral Reflectometer Portable reflectometer for measuring mirror specularity – a critical component to optical performance monitoring



Example of sample reflectance degradation for 1008 hrs of exposure. Metric used is hemispherical reflectance measured with L1050 (above)

Plot sourced from RPPR – Q2, FY21 for XALE

XALE Accelerated reflector aging using <u>X</u>enon-<u>A</u>rc <u>L</u>amp <u>E</u>xposure

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Distant Observer

- Distant Observer is an optical measurement tool initially conceived and developed at NREL (2012)
- The tool uses a series of images (or video) of a receiver reflection panning across a parabolic trough collector to measure mirror slope and offset of the absorber tube.
- Recently, this software has been adapted for UAS data collection and faster processing with machine learning and computer vision techniques.



DO Inputs: video collected by UAS.





DO Results: absorber tube offset (above) and surface slope error (below)

Contact Devon.Kesseli@nrel.gov



DO Developments: deep learning and computer vision analysis automation.

The Non-Intrusive Optical (NIO) Technology

- NIO allows for the efficient optical assessment of a commercial-scale CSP solar field
- Heliostats are scanned in seconds using Unmanned Aircraft Systems (UAS) imaging
- The method produces detailed optical characterization data over the full mirror surface for every heliostat (slope, canting, and tracking error)

Contact <u>Rebecca.Mitchell@nrel.gov</u>

UAS Data Collection

UAS allows for image scanning of each heliostat in seconds





Image Processing

Images are post-processed to detect heliostat features and reflected tower edge



Optical Characterization

Distortions in the tower reflection are quantified to derive slope, tracking, and canting errors.





Wind-loading on CSP collectors

Wind-loading is one of the primary drivers of structural design costs of CSP collector structures. To date, the design of these structures has relied on data from wind-tunnels that do not adequately capture the dynamic effects observed at-scale. Therefore, this current project aims to:

- Accurately characterize wind conditions and flow structures in an operational parabolic trough power plant
- Characterize the **loads on parabolic troughs** and correlate to the wind conditions
- Develop a computationally inexpensive simulation model for deep array CSP collector configurations
- Plan a measurement campaign for heliostats in an operational power tower power plant





Snapshot of the simulated CFD flow-field of the complex flow conditions between the rows for 6-row parabolic-trough setup.



Heliostat Aimpoint and Layout Optimization Software (HALOS)

- Interfaces with NREL's <u>SolarPILOT</u> to obtain high-fidelity flux maps
 - Accepts flux maps from other packages in flat-file format
- Obtains optimized aiming strategies for large-scale systems using integer programming methods
 - Adheres to flux and gradient limits on receiver surface
- Includes heuristic for layout improvement according to field utilization

Open-Source code available at https://github.com/NREL/HALOS







Example flux map on receiver surface

CSP Best Practices Studies

Full report can be downloaded at https://www.nrel.gov/docs/fy20osti/75763.pdf

• Includes recommendations involving the design, installation, and maintenance of CSP solar fields

Executive Summary:

"Not all collector or heliostat technology is the same. Although few participants considered collector or heliostat technology to be a significant issue, collector/heliostat technology can make or break a project, and many providers have learned much over the last 10 years."



Leveraging PV Research at NREL



Past and current SETO/PV-funded research with potential applications to CSP/HelioCon

- Lead on IEC work to publish design qualification standard for solar trackers (IEC 62817)
- Work with test labs to develop necessary equipment and test criteria for testing of solar trackers
- Development of algorithms to analyze solar tracker performance
- Development of algorithms to extract soiling loss metrics from performance data
- Development of soiling models based on particulate and other environmental data
- Development of soiling measurement equipment
- PVfleets project offers potential database of multiyear high frequency wind data at various US locations

Technoeconomic Analysis Tools

NREL's suite of techno-economic analysis tools can be used to assess the national impact of Contheliostat cost reductions



Bottom-up Heliostat Costing

- <u>Detailed bottom-up</u> <u>manufacturing analysis</u> for commercial and advanced parabolic trough designs using Design for Manufacturing Analysis (DMFA) software
- Detailed bottom-up manufacturing analysis for commercial and advanced heliostat designs using Design for Manufacturing Analysis (DMFA) software (forthcoming)









Potential CSP Deployment in the US if DOE CSP and PV 2030 Cost Targets are Achieved





The Role of Concentrating Solar-Thermal Technologies in a Decarbonized U.S. Grid

Chad Augustine, Craig Turchi, and Mark Mehos

Technical Report NREL/TP-5700-80574

September 2021

National Renewable Energy Laboratory



Solar Futures



NREL is a national laboratory of the U.S. Department of Energy Office of Energy Efficiency & Renewable Energy Operated by the Alliance for Sustainable Energy, LLC

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Find more CSP-Related publications at **CSP-Related Publications at** https://www.nrel.gov/csp/publications

Search categories include:

- Analysis ۲
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Example: Solar Field R&D -> Solar Field

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2	CP	CONFREENCE PAPER Demonstrating SolarPILOT's Python API Through Heliostat Optimal Aimpoint Strategy Use Case. Paper No. ES2021-60502 NREL/CP-5700-80737 William T. Hamilton; Michael J. Wagner; Alexander J. Zolan 2021 External Note: See NREL/CP-5700-78774 for preprint	••	*	 Resource Type Conference Paper (21) Journal Articles (26) Technical Report (11)
3	TP	TECHNICAL REPORT Best Practices Handbook for the Collection and Use of <u>Solar</u> Resource Data for <u>Solar</u> Energy Applications: Third Edition NREL/TP-5D00-77635 Manjit Sengupts; Aron Habte; Stefan Wilbert; Christian Gueymard; Jan Remund 2021 External Note: This update was prepared in collaboration with the International Energy Agency @ Online access 2 >	**	*	 Wangement Reports (J) Presentations (J) Author/Creator ~ Wagnes, Michael J (J2) Zhu, Guangdong (J0) Turchi (G)
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8	JA	JOURNAL ARTICLE A NOn-Intrusive Optical Approach to Characterize Heliostats in Utility-Scale Power Tower Plants: Flight Path Generation/Optimization of Unmanned Aerial Systems NREL/JA-5700-79246 Tucker Farrell; Kidus Guye; Rebecca Mitchell; Guangdong Zhu 2021 & Online access	"	*	

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	Search the NREL Publications Database using your own search terms. View chronological listings of publications within the key areas of CSP below.
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	Life Cycle
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	Cooling
	Wet
	Dry
	Solar Field R&D
	Reflector
	Absorber
	Receivers
	Durability
	Solar field
	Thermal Energy Storage and Heat Transfer Fluids R&D
_	Storage
.	Molten salt
	Particle
•1•	Supercritical
ind a	Carbon dioxide
	Thermocline

NIO References

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- Matthew H. Gray; Robert Tirawat; Katelyn A. Kessinger; Paul F. Ndione <u>High Temperature Performance of</u> <u>High-Efficiency, Multi-Layer Solar Selective Coatings for Tower Applications.</u>" 2015 Energy Procedia 69, (May-15), pp. 398-404

TEA and Modeling References

- Should include relevant SAM references, AIMPOINT, Solar Futures Studies?, Manufacturing cost study report?, etc.
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- Hamilton, William T., et al. "Dispatch optimization of concentrating solar power with utility-scale photovoltaics." Optimization and Engineering 21.1 (2020): 335-369.

NREL Front Surface Soiling Capabilities

- Industry engagement
 - Lead PV Quality Assurance Task Force (PV-QAT) 12: Soiling Sensors, Cleaning, Abrasion, and Modeling
 - PV Fleet analysis Includes automated evaluation of utility and commercial installation soiling rates
 - NREL USA Soiling map, <u>https://www.nrel.gov/pv/soiling.html</u>
 - Organize International PV Soiling Workshop, https://web.cvent.com/event/c9eef921-ef59-4596-91a0-a9f89ed5a1a1/summary
 - Cleaning Standards and Best Practices
 - IEC 62446-2: PV Systems-Requirements for Testing, Documentation and Maintenance; includes section on best practices for cleaning
 - Best Practices in Photovoltaic System Operations and Maintenance, 2nd Edition
 - NREL/Sandia/Sunspec Alliance PV O&M Working Group
 - Developing new publication for best practices related to soiling
 - IEC-622788-7-3 PV Abrasion Standard to qualify coatings associated with soil cleaning
 - "The Abrasion of Photovoltaic Glass: A Comparison of the Effects of Natural and Artificial Aging," DOI: 10.1109/JPHOTOV.2019.2947029
 - Artificial soiling and cleaning standard being developed with Arizona State University
- Soiling Studies
 - "A comprehensive review of the impact of dust on the use of solar energy," http://dx.doi.org/10.1016/j.rser.2012.12.065
 - Completing 5 year study on induced damage from cleaning in high soiling environments
 - Soiling and cleaning: Initial observations from 5-year PV glass coating durability study," doi.org/10.1016/j.solmat.2018.05.039
 - Studied different soiling and bonding mechanisms, developed models, and standards
 - E.g., "Addressing Soiling," <u>https://www.nrel.gov/docs/fy20osti/72853.pdf</u>
 - Anti-soiling coatings; work with different partners on different approaches, e.g.:
 - "Self-Cleaning Hybrid Hydrophobic-Hydrophilic Surfaces;" doi.org/10.1109/ JPHOTOV.2019.2955559
 - "Talus Anti-Soiling Shield" for PV and Heliostats, More Sun, https://www.youtube.com/watch?v=94fSmw2QHqs
 - "Electrodynamic Shield," Superclean Glass, www.cebip.org/news/superclean-glass-advances-to-american-made-solar-prize-finals



Some of the facilities and capabilities described in this presentation are funded through a separate DOE lab-call award: **"SETO National Lab Core Capabilities - NREL CSP Optical Facilities."** We will soon be soliciting feedback regarding which optical facilities (existing or future) best serve the needs of the research and industry communities.

Thank you

Mark Mehos <u>mark.mehos@nrel.gov</u> www.nrel.gov/csp

This work was authored by the National Renewable Energy Laboratory, operated by Alliance for Sustainable Energy, LLC, for the U.S. Department of Energy (DOE) under Contract No. DE-AC36-08GO28308. The views expressed in the article do not necessarily represent the views of the DOE or the U.S. Government. The U.S. Government retains and the publisher, by accepting the article for publication, acknowledges that the U.S. Government retains a nonexclusive, paid-up, irrevocable, worldwide license to publish or reproduce the published form of this work, or allow others to do so, for U.S. Government purposes.

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- Access Dr. Margaret Gordon's seminar on Sandia's CSP capabilities here: <u>https://nrel.zoomgov.com/rec/share/p7</u> <u>gau8-</u> <u>dni6VBRBSbUvtpodXCRt1yE5roTKgalBP3</u> <u>BsWChlpg-Q8rO4FGuM7u431.4k8-</u>

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Next Seminar February 3rd!

HelioCon Seminar Series: Technoeconomic Analysis of Heliostat Technologies Speaker: Dr. Chad Augustine, NREL When: 3-4pm Thursday February 3rd Zoom:<u>https://nrel.zoomgov.com/j/1605655978?pw</u> d=elJOR28yZGZGRWNHa09OSGphU28zUT09

